Fully automatic folding machine





- Fully automatic from feeder to delivery
- 20 standard folds are pre-programmed
- Other folds are freely programmable
- Program memory for 200 repetitive jobs
- 4 or 6 fold plates in each fold unit
- High degree of adaptability
- CIP3/CIP4-compatibility

prestigeFOLD NET 52



The intelligent machine control with touchscreen operation makes folding easy. All important settings are made by means of a central operator panel. The operator



guidance is selfexplanatory and organized analogous to a conventional card file.

The operator knows at any time which menu is active and which options are available. For the first time all setting elements at the flat pile feeder, fold plate stops, deflectors, fold rollers, alignment rails and delivery rollers are controlled automatically. Setting measurements can be entered with a precision of 0.1 mm resp. even 0.01 mm for the fold rollers.

Short set-up times
Simple operation
A minimum of waste

Paper sizes:

max. 52 x 85 cm; min. 10 x 12 cm

Fold length:

max. 48.0 cm; min. 3.5 cm / 1.8 cm

Paper weight:

40 to 250 GSM

Speed:

220 m/min (depending on material)

Flectrical:

 $3 \times 400 \text{ V} / 50 \text{ Hz} / \text{N} / \text{PE}$

Folding better automatically.

Increased benefit through optional equipment



MS 45 Mobile knife fold unit Usable after 1st or 2nd fold unit Knife rotates by 180°

Especially for small folds Infeed width up to 310 mm

Infeed width: max. 450 mm; min.120 mm Infeed length: max. 330 mm; min. 100 mm

Attachable additional fold unit with two fold plates

Fold length: max. 110 mm; min. 18 mm



Gluing device

Cutting module



Timed perforation



and cutting



Scoring device for digital printing



Plough fold



SKM 36 Small format vertical stacker Prevents small folds from opening up

Infeed width: max. 360 mm; min. 50 mm



Reading device

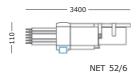
Gate fold plate Ionization bars Kicker for delivery Side trim device Centre cut-out device Scoring and perforating tools

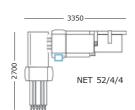
Other machine versions





NET 52/4/4/MS 45







NET 52/4/4 SKM 36



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